

## INFRARED SYSTEMS





### THE TECHNOLOGY

The new DRY-BOARD series ventilated IR dryers have been designed to be installed on corrugated board printing machines for upside and underside printing and suit the drying of water-based inks and varnishes.

Equipped with low thermal inertia quartz tube lamps combined with high-speed hot air blades, the new DRY-BOARD series dryers, at equal installed power, guarantee an important increase in drying efficiency at maximum speed with a consequent reduction in energy consumption.

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#### BENEFITS

The installation of DRY-BOARD series ventilated IR dryers after each printing unit grants important advanteges such as:

- High speed multi-colour printing, varnishing and diecutting in a single pass
- Excellent finishing quality with added brilliance and printed matter protection
- In-line ink hiding power (trapping)
- Varnish colouring elimination (ghosting)
- Elimination of marks and scratches
- Improved ink stability in the printing machine
- Significant reduction of waste

### **TECHNICAL FEATURES**

- Separate lamp lighting system according to the printing size
- Lamp power proportional adjustment according to press speed
- High efficiency IR lamps with special back treatment
- IR lamp protection quartz shields
- Stainless steel sheet guide bows to protect IR lamps and quartz shields
- JDSS-3.0 sheet detection system
- Optimal power management with HSC (Half-Single-Cycle Zero) regulator
- Lamp and quartz shield fast replacement for maintenance

### **MAXIMUM OPERATIONAL SAFETY**

The new JDSS-3.0 system (Jam Detection Safety System-3.0) allows an always active and constant monitoring of the sheets flowing through the drying zone, minimizing any risks deriving from jamming and/or loss of cardboard sheets and is able to intervene by switching off the dryers in a fraction of a second.

All system diagnostics are displayed on the control touchscreen and are supported by user-friendly graphics. The JDSS-3.0 system is constantly interfaced with the printing machine via a dedicated signal exchange.

#### **TECHNICAL FEATURES**

- Laser barriers for each IR dryer allowing accurate control of the drying area and providing a complete locating surface
- High visibility flashing light column (stroboscopic) for each ventilated IR dryer
- High visibility flashing light column (for signalling the status of the system) positioned sideways on the control pulpit, complete with sound signal
- Ø RESET button located on the service side of the IR dryer
- Control touch-screen with dedicated alarm screens for easy intuition
- Forced ventilation of the IR dryers for rapid cooling of the system in the event of a shutdown





### **CONTROL AND MANAGEMENT**

The electrical components are contained in properly sized forced ventilated cabinets to eliminate undesired heat generated by the equipment. The entire system is managed and monitored by means of a touch-screen with extremely intuitive graphics.

#### **TECHNICAL FEATURES**

- Separate lamp lightings according to printing size
- Separate power selection for each dryer
- Camp power proportional adjustment according to press speed for each individual dryer
- IR lamp test executable directly from touch-screen
- Visualization of instantaneous, cumulative and total energy consumption for each individual dryer
- Visualization of IR lamps partial and total operated hours for each individual dryer
- Recipes store ad selection for production cycle
- Remote assistance system GT-COSY 131
- Diagnostics and alarm warning

# **GLOBAL DRYING SOLUTIONS**





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